



Identification and Characterization of Caffeine Degrading Microbes from Coffee Husk for Production of Liquid Bio Fertilizer and Process Optimization by Using *Rhizobium* Bacteria

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ABSTRACT

Bioremediation being a problem solver for many different environmental and other major hazards, they play an important and cost effective role in the decaffeination process. Within this experimental work eliminate caffeine from coffee husk then we take *Rhizobium* bacterial strain from Ethiopia bio diversity institute. We observe that could grow on the medium supplemented with 2.5g/L of caffeine i.e., could effectively degrade 2.5 g/L of caffeine in the liquid media as a sole source of carbon and nitrogen. Morphological and biochemical characteristics were maintained for re-affirmation the organism as *Rhizobium*. The degradation of caffeine capability was authenticated by growth curve. And secondly we observed that the potency of caffeine degradation caffeine degrading bacteria was maintained by standard medium with and without supplement of 2.5g/l of caffeine then we quantify no. of cell grow within the medium then finally we optimized the factors by using experimental design software. The result we obtained temp; 35°C, pH 7.07 incubation time 36 hr from those optimal condition obtained maximum cell growth in number was 3.41995E+008 and 5.0707E+008 with and without caffeine respectively.

Keywords: Caffeine degradation; Bacteria re-affirmation; Growth curve; *Rhizobium* bacteria

INTRODUCTION

Every day, large quantity of waste is generated in all the developing and developed countries. The highly toxic organic compounds in the form of solid, liquid and gas have been synthesized and released into the environment directly or indirectly over a long period of time by industrial and agricultural activities. The production and improper disposal of agro wastes has become a major pollution issue round the world.

Biological decomposition of organic waste such as fertilizers, pesticides and agro wastes are the most important and effective way to remove these compounds from the environment. Bacteria are the major microorganisms found in soil which decompose soil organic materials, of which bacteria are most prominent and most abundant. Microbes use the waste for their own metabolism. Bacteria typically a few micrometers in length, bacteria have a number of shapes, ranging from spheres to rods

and spirals. However, most bacteria have not been characterized, and only about half of the bacterial phyla have species that can be grown in the laboratory from environmental sample.

Composition of caffeine and function

Caffeine (3,7-dihydro-1,3,7-trimethyl-1H-purine-2,6-ione) was one of environmental sample a purine alkaloid, which acts as a stimulant of central nervous system but shows toxicity when fed in excess and also has negative withdrawal effects and it was present in different varieties of plants.

Such as coffee plant, tea leaves, colanut, cocoa beans and other plant. It is also present in soft drinks. Evidence has proved the harmful effects of caffeine thus opening a path in the field of caffeine biodegradation [1]. Biodegradation by bacteria is considered to be the most efficient technique in degrading caffeine within the environment. Even though there are available methods for the removal of caffeine using conventional methods

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such as water, supercritical and solvent decaffeination but they are lack of accuracy/specificity for the removal of caffeine and in addition to the existing caffeine which sometime remains. Caffeine content in regular and instant coffee ranges from 0.43 to 0.85 and from 0.61 to 0.82 mg/ml, respectively. It stimulates the central nervous system, Studies on caffeine degradation by microorganisms were not reported till 1970 probably because caffeine was regarded as toxic to bacteria. Caffeine concentration greater than 2.5 mg/ml in the growth medium has been found to inhibit the growth of many bacterial species. Moreover, caffeine is also one of the major agro industrial wastes generated from the coffee and tea processing plants and these wastes are often released into the water bodies. All the ingredients which were used in the present investigation for making liquid bio-fertilizer are easily available. In the present study of broth was tested for the identification of organism which was used as a liquid bio fertilizer. All the identify colonies were then inoculated on YEMA broth and PIKOVSKAYA 's broth with and without."supplement of caffeine. Bacterial culture media can be classified on the basis of, 1) composition, 2) consistency and 3) purpose classification of bacterial culture media on the basis of consistency.

Solid medium: Solid medium contains agar at a concentration of 1.5%-2.0% or some other, mostly inert solidifying agent. Solid medium has physical structure and allows bacteria to grow in physically informative or useful ways (e.g. as colonies or in streaks). Solid medium is useful for isolating bacteria or for determining the colony characteristics of the isolate.

Semisolid media: Semisolid media are prepared with agar at concentrations of 0.5% or less. They have soft custard like consistency and are useful for the cultivation of microaerophilic bacteria or for determination of bacterial motility.

Liquid (broth medium): These media contains specific amounts of nutrients but don't have trace of gelling agents such as gelatin or agar. Broth medium serves various purposes such as propagation of large number of organisms, fermentation studies and various other tests. The caffeine degradation by bacteria's with their efficiency use of caffeine (g/100 ml) were *Pseudomonas putida* (0.03418), *Alcaligenes xylosoxydans* (0.6418), *Rhizobium* sp. (2) *Pandoraea* sp. (0.6216), *Bacillus* sp. (2.75), *Enterobacter aerogenes* (10.1) and *E.coli* (6.12) the efficiency of caffeine degrade from bacteria were low because poison high concentration of caffeine. Environmental impact due to caffeine pollution was large concentrated form of caffeine can be poison the free living microbe from the soil.

Objective of the research

The aim of this study was to determine the effect of caffeine degradation by using *Rhizobium* bacterial strain.

MATERIALS AND METHODS

Materials used

Apparatus used for this research were include compound microscopy, electronic beam balance, filter paper, fennels, beakers, pipettes (volumetric), volumetric flasks (100 ml), pH

meter, petri dish bean, vacuum apparatus separator funnels, beaker, heater and 250 mL round-bottom flask bakers, cylinder, shaker and laminar flow or biological safety cabinet for the experiment run on burner, conical flask, test tube, glass rod. The revolving equipment that used to make the mixture homogenous during dilution glass bottle to cultivate (grow), autoclave the petri dish, incubator used for microorganism growth under controlled conditions; aluminum foil and cotton.

Reagents (chemicals) are used

The reagents used in this research are coffee husk used as raw material, distilled water, hydrogen peroxide, H_2O_2 , dichloromethane (CH_2Cl_2), Calcium carbonate ($CaCO_3$), anhydrous magnesium sulfate ($MgSO_4$), Phenolphthalein indicator, caffeine, buffer solution, nutrient agar broth. The phosphoric acid methyl red.

Method

Sampling method: Coffee husk samples were collected to analysis of physic-chemical parameters after one week of harvesting coffee bean clutch dried coffee husk. The coffee beans collected from SNNP region of Ethiopia in Sidama zone Bansa kebele.

Coffee plantation site of farmer dried coffee husk after one week of harvest of coffee used. This sample collected in the material of chemically sterilized plastic pot. All coffee husk samples can be collected on the same time at the day of mourning and immediately taken to the laboratory for physical-chemical analysis.

Sample preparation and analysis: 5 kg of single dried coffee husk sample were collected from SNNP in Sidaman zone Bansa town coffee plantation of farmer site the collected coffee husk samples was kept in an incubator before being prepared for analysis because protecting from other unwanted microbes side effect (conversion) the moisture contents were analyzed and also physical observation of coffee on plantation site is must be maintained [2]. Washed by distil waters for dry experiment followed by immediate drying then there were leads to size reduction by disk mill with diameter of particle size $\lll 0.2$ mm.

Till date, regrettably, it continues being absurd and heartbreaking observing that, the politico-economic, socio-psychological and cultural capacities for sustainable human development in Africa's postcolonial state, remain embroiled into extensive gratuitous state power illegitimacy, even after the formal demise or better still the stepping-aside of colonisation from some over fifty (54) states in Africa, most of which enjoy over sixty years of self-rule". Definitely, this results into the rising incessant imaginary and/or real quest for disintegration of Africa's nationalities as illustrated in Nigeria, Senegal, Cameroon, Sudan, South Sudan, Morocco, and so on [3].

Physicochemical value of coffee husk: Physicochemical analysis of coffee husk tests measure the microbial composition and activity of different CH (Coffee Husk) horizons. The physicochemical characteristics of CH influence the rate of biomass production and the activity and composition of

microorganisms. Seasonal changes in CH moisture, CH temperature, pH organic carbon, nitrogen, lignin, starch, cellulose and hemicelluloses can have a large effect on CH microorganisms, which, in turn, affect the ability of the CH to supply nutrients to plants through the turnover of CH organic matter. Therefore, the physiochemical analysis of the collected CH samples were extremely important and should always be performed. pH was measured using pH meter, where as the CH temperature was measured using thermometer. The moisture content was analyzed by weighing the CH sample before and after oven drying. Spectrophotometric analysis as done in order to find nitrogen, cellulose and starch content. The standard titration method as well as laboratory analytical method was followed in order find the organic content, lignin and hemicelluloses content.

Extraction of caffeine (decaffeination): We used 250 mL of distil water and 20 g of pre-ground coffee husk in the espresso maker to make the coffee. After we collected the coffee into beaker that had a 6.0 g of CaCO_3 in it, we heated the mixture to about 70°C for about 10 minutes on a hot plate to make digestion and cold down up to room temperature. Then we used the funnel, for filter aid inside the filter to filtration. Foaming is occurred; vacuum removed right away until foaming disappeared. Afterwards, the filtrate was transferred evenly into 2 separator funnels and extracted with 80 mL of dichloromethane (CH_2Cl_2) [4]. The separator funnels were rolled carefully and not shaken. After the extractions, the organic (bottom) layer was collected. The combined organic layer then was dried with anhydrous magnesium sulfate (MgSO_4). The insoluble solids were filtered and removed.

The filtrate then was transferred into a 250 mL round-bottom flask. Then a rotary evaporator was used to evaporate the solution. This then formed the crude caffeine. The purpose is to isolate caffeine from coffee husk by using the organic solvent dichloromethane (CH_2Cl_2) that is also referred to as direct contact. Calcium carbonate (CaCO_3) is used to remove the tannins from the coffee husk. Afterwards an extraction is used to separate the organic layer (bottom) from the aqueous layer (upper). By using an evaporator, it evaporates the organic solvent and forms the crude caffeine. Afterwards we used filtration for recrystallization and to obtain pure caffeine.

Screening of caffeine degrading bacteria: Using coffee husk sample from Ethiopia biodiversity institute initially before serial dilution 1 g of coffee husk sample was inoculated into enrichment media (g/l) containing disodium hydrogen phosphate (0.12), potassium dihydrogen phosphate (1.3), calcium chloride (0.3), magnesium sulphate (0.3) and ferrous sulphate (0.02). From that medium 1 ml was taken and transferred to serial dilution tubes and organisms were isolated by spread plate technique up to 8 strain of bacteria isolated from coffee husk. (From interview of Ethiopia biodiversity institute microbial staff) from those isolated strain of bacteria from Ethiopia biodiversity institute we take *Rhizobium* and *Bacillus* strains of bacteria for this experiment.

Organisms selected from the primary media were then inoculated into secondary screening media with different concentrations of caffeine was used. The strain capable of

growing 2.5 g/100 ml concentration of caffeine was selected and transferred to the enrichment broth with supplement of caffeine (2.5 g/L) and incubated at 37°C in shaking incubator 120 rpm, for 48 hrs.

Analytical methods: Analytical method was methods used for this experiment for determination of potent or potential of microbes (*Rhizobium* and *Bacillus* spp.) to degrade caffeine analyzed by growth curve experiment.

Growth curve experiment: The growth curve experiment was carried out to understand the effect of caffeine on the growth kinetics of the organism. In the control flask the organism was inoculated into enrichment media without caffeine so that the normal growth of the organism can be analyzed and the test flask media was supplemented with Caffeine (2.5 g/L) deflection of growth curve were occurred to determine caffeine degrading capacity the same result observed with Sneha Nayak.

Viable cell counting (spread plate technique)-Serial dilution: 54 ml (i.e., 9 ml for each test tube) of distilled water was added into 6 test tubes to dilute the sample. The prepared distilled water was foiled with aluminum and then sterilized at 121°C for 15 psi and for 1 hrs the sterilized distilled water was then cooled. Then serial dilution was done. Then 54 ml of distilled water were shared for 6 test tube up to 9 ml of distilled water then 1 ml of samples filtrate of caffeine were taken and added into first distilled water test tube label 10-1 using pipette to dilute the sample [5]. Then 1 ml droplet of solution was taken from each of the 1st test tube and added to each 2nd test tube label 10-2. This procedure was continued up to the 6th test tube of sterilized distilled water for each sample (i.e., you make 10-1-10-6 dilution for each sample) one after the other. 0.1 ml of diluted sample was taken from each of 12 test tubes and inoculated into labeled agar plate (inoculation of the sample occur after agar solution were solidified on plate. This solidification processes may be take up to 20 min) then by using sterilized spreader the sample was distributed. Finally, viable cell counted. The bacteria can be counted by calculating C.F.U. i.e., Colony Forming Unit.

$\text{C.F.U} = \text{No. of colonies/inoculum size (ml)} \times \text{dilution factor}$
 C.F.U/ml

Characterization of screening caffeine degrading bacteria: The caffeine samples serial dilutions were done. The organism was identified by the analysis of the characteristics according to the morphological and biochemical characteristics. The various biochemical tests conducted were citrate utilization, catalase, urease, indole, methyl red, nitrate reduction test and carbohydrate fermentation such as lactose maltose sucrose were performed and confirmed. Then using the specific medium agar (YEMA and pikovaskiya media supplement with/without caffeine) for *Rhizobium* and *Bacillus subtilis* were used to grow the organism for the mass production.

Gram staining: The Gram stain is almost always the first step in the preliminary identification of a bacterial organism. A smear was prepared by placing a drop of water on the slide and then transferring microorganism to the drop of water with a sterile cooled loop. It was mixed and spread by means a circular motion of the inoculating loop. Smear was air dried. Crystal violet is the primary stain used first and stains all cells purple.

difference due to the increment of total carbohydrate and protein content of dry coffee husk [8].

Table 3: Physicochemical analysis.

Sr No.	Physicochemical properties	Dry coffee husk
1	pH	6.9
2	Total carbon	49
3	Nitrogen	7
4	Moisture	28
5	Starch	11
6	Protein	9
7	Lipids	1.5
8	Minerals	4.3
9	Total carbohydrate	69
10	Cellulose	42
11	Hemicellulose	6.5
12	Lignin	18
13	Ash content	5
14	Caffeine	0.89

Extracted caffeine from this experiment were 0.9% per gram of sample were crude caffeine was obtained from rotary evaporator extracted cured caffeine was again subjected to recrystallization (drying) there was 0.6% of pure caffeine were obtained. Those extracted percent of caffeine were more related with Table 3 then we used that extracted caffeine for bacterial substrate as

carbon/nitrogen source. The collected strain of bacteria from Ethiopia biodiversity institute that were isolated from coffee husk were revealed or authenticated by means of morphological and biochemical test see from Table 4 [9].

Table 4: Morphological and biochemical test.

Test	<i>Rhizobium sp.</i>
Shape	Strait rode
Gram staing	-ve
Indole	-ve
Methyl red	+ve
Citrate	-ve
Gas production	-ve
Catalase	+ve
Urease production	+ve
NR	+ve

Carbohydrate fermentation

Lactose	-ve
Maltose	+ve
Sucrose	+ve

From the two identity microbes as caffeine degrading bacteria was taken for secondary screening both *Rhizobium* and *Bacillus* was able to tolerate to 2.5 g/L of caffeine supplemented with other media components. The two identify bacteria were inoculated into enrichment broth with different concentration of caffeine to analyze how much amount of caffeine was degraded by the organism within 24 hrs of cell grow with growth curve analysis. Identified or authenticated (revealed) as *Bacillus* spp. and *Rhizobium* spp. by means of morphological and biochemical test [10]. Organism growth curve to study the effect of caffeine (caffeine degrading capacity) were done on the growth pattern of the organism. The organism was inoculated into medium containing caffeine and a control medium without caffeine being inoculated with the same organism; the results were shown in figure appendix C growth of the organism was monitored by growth curve experiment. The control flask showed a normal growth of the bacterium and there were changes in the growth pattern of organism on the test flask. This was due to the fact that caffeine contributed the cellular metabolism of the bacteria. So that the lag phase was promoted lag phase along with high cell density was observed.

Analytical methods (analysis)

Analytical method was methods used for this experiment for determination of potent or potential of microbes (*Rhizobium* and *Bacillus* spp.) to degrade caffeine analyzed by growth curve experiment (Figure 1).

Table 5: Response of cell growth for *Rhizobium*.

Run	Block	Factore 1 temp (°C)	Factore 2 pH	Factore 3 incubation time	Cell growth
1	Block 1	37	8	40	3.2E+008
2	Block 1	27	6	25	3.994E+007
3	Block 1	27	8	25	7.99E+007
4	Block 1	27	7	40	1.45E+008
5	Block 1	47	8	25	8.9E+008
6	Block 1	37	6	40	2.6E+008
7	Block 1	37	7	25	4.23E+008
8	Block 1	37	7	25	4E+008
9	Block 1	47	7	10	1.42E+008
10	Block 1	37	6	10	2E+008
11	Block 1	37	7	25	4.99E+008
12	Block 1	27	7	10	1E+008
13	Block 1	37	7	25	3.46E+008
14	Block 1	47	6	25	4E+007

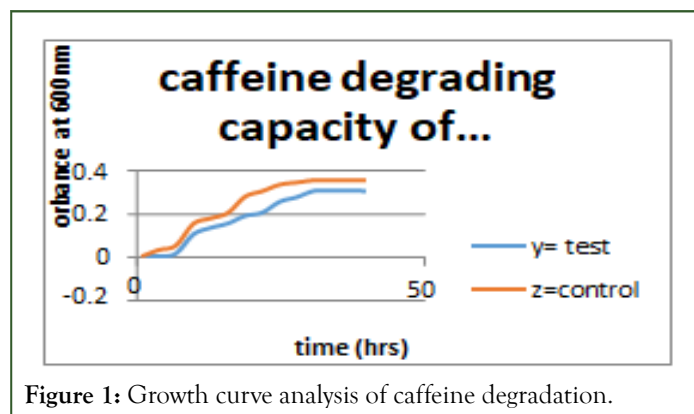


Figure 1: Growth curve analysis of caffeine degradation.

Statistical analysis of the experimental results for 50 mL of broth for *Rhizobium* bacteria (without supplement of caffeine)

Experimental results of three factors with three levels, one replicate and the following tables show statistical analysis of the experimental results by using design-expert software (version 6.0.8). Summary of the model details is that study type is response surface method design Box-Behnken center point is zero design model is quadratic number of experiment is 17 (Table 5).

15	Block 1	37	7	25	4.62E+008
16	Block 1	37	8	10	2.22E+08
17	Block 1	47	7	40	1.99E+08

Analysis of Variance (ANOVA)

In ANOVA analysis the model was significant when fisher’s F test with a very low probability value. From Table 11 observed that the Model F-value of 3.6 implies the model is significant. There is only a 4.42% chance that a "Model F-Value" this large could occur due to noise. Values of "Prob>F" less than 0.0500

indicate model terms are significant. In this case A, B AB, are significant model terms. Values greater than 0.1000 indicate the model terms are not significant [11]. The coefficient was linear effect of temperature and pH and incubation time was least significant (Table 6).

Table 6: ANOVA analysis.

Source model	Sum of square	DF	Mean squares	F value	Prob>F	
	5.758E+017	8	7.198E+016	3.6	0.0442	Significant
A	1.026E+017	1	1.026E+017	5.14	0.0332	
B	1.181E+017	1	1.181E+017	5.91	0.0411	
C	8.450E+015	1	8.450E+015	0.42	0.5337	
A ²	7.534E+016	1	7.534E+016	3.77	0.0881	
B ²	3.732E+015	1	3.732E+015	0.19	0.6770	
C ²	8.942E+016	1	8.942E+016	4.48	0.0673	
AB	1.640E+017	1	1.640E+017	8.21	0.0210	
AC	3.600E+013	1	3.600E+013	1.802E-003	0.9672	
Residual	1.598E+017	8	1.998E+016			
Lack of fit	1.461E+017	4	3.653E+016	10.66	0.0208	Significant
Pure error	1.371E+016	4	3.427E+015			
Cor total	7.356E+017	16				

Final equation in terms of actual factors

$$\begin{aligned} \text{Cell growth} &= +6.70931E+008 - 3.19402E+007 \\ &\text{Temp} - 2.11012E+008 \text{ pH} + 3.38111E+007 \\ &\text{Incubation time} - 1.33770E+006 \\ &\text{Temp}^2 - 2.97700E+007 \\ &\text{pH}^2 - 6.47689E+005 \\ &\text{Incubation time}^2 + 2.02510E+007 \text{ temp}^* \text{pH} + 20000.00000 \\ &\text{temp}^* \text{incubation time} \end{aligned}$$

Effect and interaction of temperature and pH (fixed) on the incubation time for Rhizobium bacteria growth

The following Figure 2 show that an interaction effect of temperature and pH in this case, both temperature and pH have

significant quadratic effects (P<0.05), indicating the presence of an optimum factors. When temperature increase cell growth also increases at pH of 7.

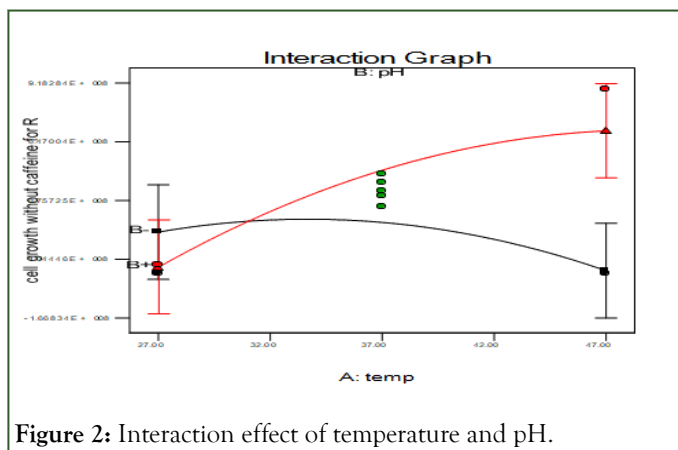


Figure 2: Interaction effect of temperature and pH.

The following Figure 3 show that an interaction effect of temperature and incubation time has significant quadratic effects ($P < 0.05$), indicating the presence of an optimum in both factors [12]. The effect of temperature and incubation Time on the cell growth it shows 37°C of temperature of media with microbes inter in to shaking incubator for 21 hrs.

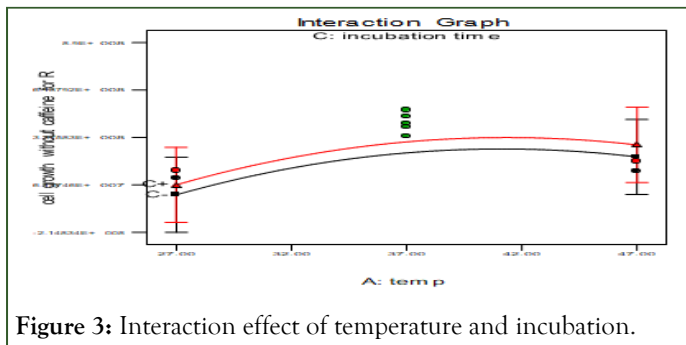


Figure 3: Interaction effect of temperature and incubation.

Statistical analysis of the experimental results of media supplemented with 2.5 g/l of caffeine for *Rhizobium* bacteria

Experimental results of three factors with three levels and one republican and the following tables show statistical analysis of the experimental results by using design-expert software (version 6.0.8). Summary of the model details is that study type is response surface method box-Behnken design model is quadratic number of experiment is 17 (Table 7).

Table 7: Response of cell growth for *Rhizobium* media supplemented with caffeine.

Run	Block	Factore 1 temp (°c)	Factore 2 pH	Factore 3 incubation time	Cell growth
1	Block 1	47	8	25	9.4E+007
2	Block 1	37	7	25	4.63E+008
3	Block 1	37	8	10	2.62E+008
4	Block 1	37	6	40	3E+008
5	Block 1	27	6	25	4.394E+007
6	Block 1	47	7	10	1.82E+008
7	Block 1	37	7	25	5.02E+008
8	Block 1	27	8	25	8.39E+007
9	Block 1	37	6	10	1.89E+008
10	Block 1	37	7	25	4.4E+008
11	Block 1	37	7	25	3.86E+008
12	Block 1	47	7	40	2.39E+008
13	Block 1	27	7	40	1.85E+008
14	Block 1	37	7	25	5.39E+008
15	Block 1	47	6	25	4.4E+007
16	Block 1	37	8	40	3.6E+008
17	Block 1	27	7	10	1.4E+008

Analysis of Variance (ANOVA)

In ANOVA analysis the model was significant when fisher’s F test with a very low probability value. From Table 13 observed

that the model F-value of 19.32 implies the model is significant. There is only a 0.04% chance that a "Model F-value" this large could occur due to noise. Values of "Prob>F" less than 0.0500 indicate model terms are significant. In this case A^2 , B^2 , are

significant model terms. Values greater than 0.1000 indicate the model terms are not significant. The coefficient was linear effect

of temperature and pH and incubation time was not significant (Table 8).

Table 8: Analysis of Variance (ANOVA caffeine supplemented *Rhizobium*).

Source model	Sum of square	DF	Mean squares	F value	Prob>F	
	4.046E+017	9	4.496E+016	19.32	0.0004	Significant
A	1.409E+015	1	1.409E+015	0.61	0.4621	
B	6.214E+015	1	6.214E+015	2.67	0.1463	
C	1.209E+016	1	1.209E+016	5.19	0.0567	
A ²	2.536E+017	1	2.536E+017	108.93	< 0.0001	
B ²	1.000E+017	1	1.000E+017	42.98	0.0003	
C ²	4.897E+015	1	4.897E+015	2.1	0.1902	
AB	2.520E+013	1	2.520E+013	0.011	0.9200	
AC	3.600E+013	1	3.600E+013	0.015	0.9045	
BC	4.225E+013	1	4.225E+013	0.018	0.8966	
Residual	1.629E+016	7	2.328E+015			
Lack of fit	2.584E+015	3	8.612E+014	0.25	0.8572	Not significant
Pure error	1.371E+016	4	3.427E+015			
Cor total	4.209E+017	16				

Final equation in terms of actual factors

Cell growth=-1.08047E+010+1.80662E+008 temp+2.18203E+009 pH+1.09472E+007 incubation time-2.45395E+006 temp²-1.54145E+008 pH²-1.51578E+005 incubation time²+2.51000E+005 temp*pH+20000.00000 temp*incubation time-2.16667E+005pH*incubation time

Interaction effect of experimental variables on cell growth (media supplemented with 2.5 g/l of caffeine) *Rhizobium* bacteria

The following Figure 4 show that an interaction effect of temperature and pH on cell growth. In this case, both temperature and pH have significant quadratic effects (P<0.05), indicating the presence of an optimum factors. The effect of temperature and pH on the cell growth it shows 37°C of temperature of media with microbes inter in to shaking incubator by pH of 6.8 give high cell growth.

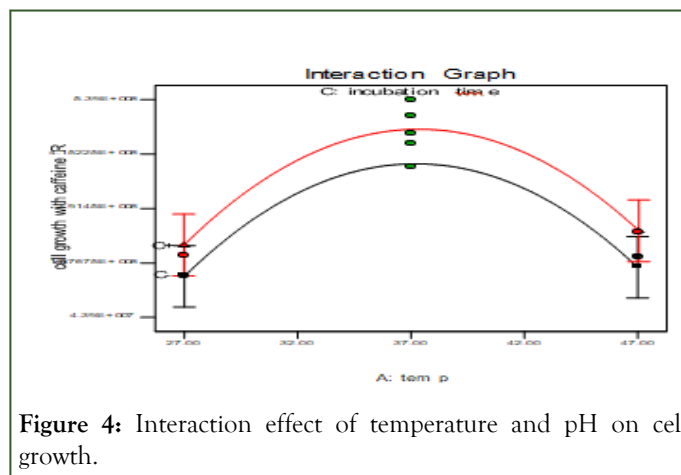


Figure 4: Interaction effect of temperature and pH on cell growth.

The following Figure 5 show that an interaction effect of temperature and incubation time on cell growth. In this case, both temperature and pH have significant quadratic effects (P<0.05), indicating the presence of an optimum factors. The effect of temperature and incubation time on the cell growth it show 37°C of temperature of media with microbes inter in to shaking incubator for 18 hrs give high cell growth.

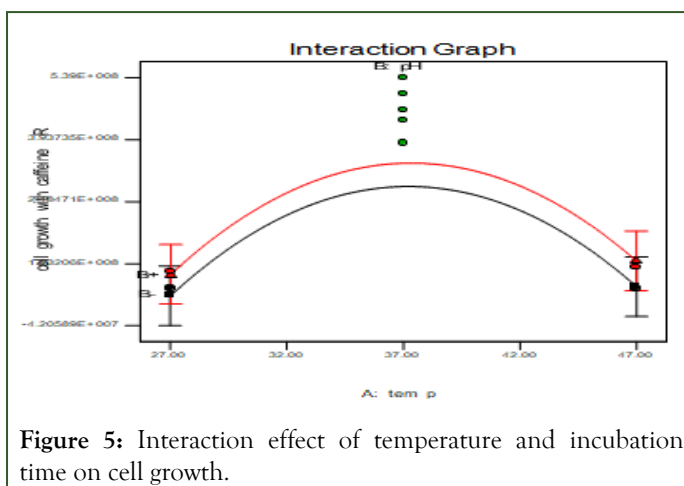


Figure 5: Interaction effect of temperature and incubation time on cell growth.

Desirability

The desirability function was the solution for multi-response optimization. Desirability is an objective function that ranges from zero outside of the limit to one at the goal. The numerical optimization finds a point that maximizes the desirability function. The desirability value of 0.631 corresponded to the cell numbers, and in the given range of parameters. The following histogram shows how each variable satisfied the criteria: Values near one are good (Figure 6).

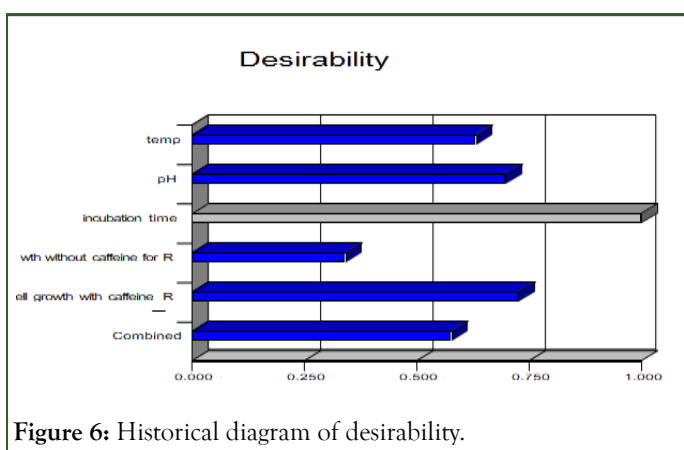


Figure 6: Histogram of desirability.

Validation of the analysis for *Rhizobium*

Prepare 50 ml of broth with and without supplemented of 2.5 g/l of caffeine for growth medium of microorganism's *Bacillus* those bacteria serve as liquid bio-fertilizer by inoculated the identify colonies of organism in to the broth and incubated at 34.08°C for 27.58 hrs and buffering pH of 6.58 followed by shaking vigorously. We obtain maximum cell growth 4.09131E+008 with supplement of caffeine and without supplement of caffeine maximum cell growth was 3.51146E+008 those cell were use as liquid bio fertilizer so additional number of cell obtained that 5.7985E+007 this show that this microbes use caffeine as substrate.

CONCLUSION

The environment where we live is the habitat for various microorganisms; mostly bacteria which are used for various industrial applications like enzymes production, fabric

manufacturing, bioremediation like bio fertilizers pharmaceutical production etc. Microorganisms play an important role in composting of organic waste and can be an important contributor to optimal agricultural waste. This study revealed the identification of N_2 fix (*Rhizobium*) bacteria caffeine as sole source of carbon and nitrogen as bacteria nutrient agar Because high content of carbon and nitrogen shown in physiochemical analysis. Degrading caffeine up to 2.5 g/l efficiently with an incubation time of 24 hrs. The main study evidence that lower concentration was found to show promoting effect on growth and productivity of plants.

The fertilizing efficiency broth is due to the presence of micro and macro nutrients, at preferential levels with/out supplement of caffeine. It can be concluded that the broth prepared using organism (*Rhizobium*) which were identify can be used as environment friendly liquid bio-fertilizers to replace hazardous chemical fertilizers. This will keep the fertile of soil conditions intact and maintain it for longer duration of time. Media supplemented with 2.5 g/l of caffeine then optimized the factor like temperature pH and incubation time that affect the response of cell growth for both species of bacteria supplemented and without supplemented caffeine.

The ability of the organism to degrade caffeine was determined by comparing the spectrum of caffeine with that of the sample. And also release best organism that degrade caffeine with this analytical method. Another revealed of this research 8% of caffeine eliminated from coffee husk per sample. Then those microbes authenticated by different morphological and biochemical test with those test we observe that most of test were active. And also effect of temperature (mesospheric region) and pH (weak acidic region) and incubation time analysis.

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